



Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

Brandon Blue

Product Weight : 0.8047g

Tobacco Weight :0.5955g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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- * Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.
- * Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.
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Brandon Maroon

Product Weight : 0.8112g

Tobacco Weight :0.6102g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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By-Brand Variant Ingredients List
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Brandon Menthol

Product Weight : 0.8290g

Tobacco Weight :0.6127g

Ingredients listed in descending order by weight:

Tobacco
Water
Propylene glycol
Invert sugar
Glycerol
Menthol
Processing aids

NOTES:

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By-Brand Variant Ingredients List
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Brandon Red

Product Weight : 0.8046g

Tobacco Weight :0.5955g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Brandon Silver

Product Weight : 0.7712g

Tobacco Weight :0.5203g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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By-Brand Variant Ingredients List
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Davidoff Classic

Product Weight : 0.9398g

Tobacco Weight :0.7006g

Ingredients listed in descending order by weight:

Tobacco
Water
Invert sugar
Sucrose and/or sucrose syrup
Propylene glycol
Cocoa and cocoa products
Cellulose
Licorice extract
Flavourings
Processing aids

NOTES:

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Davidoff Classic Slims

Product Weight : 0.6217g

Tobacco Weight :0.4395g

Ingredients listed in descending order by weight:

Tobacco
Water
Invert sugar
Propylene glycol
Sucrose and/or sucrose syrup
Cocoa and cocoa products
Flavourings
Processing aids

NOTES:

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Australia Ingredients Report
By-Brand Variant Ingredients List
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Davidoff Gold

Product Weight : 0.8991g

Tobacco Weight :0.6707g

Ingredients listed in descending order by weight:

Tobacco
Water
Glycerol
Invert sugar
Sucrose and/or sucrose syrup
Propylene glycol
Cocoa and cocoa products
Flavourings
Processing aids

NOTES:

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Australia Ingredients Report
By-Brand Variant Ingredients List
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Davidoff Gold Slims

Product Weight : 0.6217g

Tobacco Weight :0.4395g

Ingredients listed in descending order by weight:

Tobacco
Water
Invert sugar
Propylene glycol
Sucrose and/or sucrose syrup
Cocoa and cocoa products
Cellulose
Licorice extract
Flavourings
Processing aids

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Escort Blue King Size

Product Weight : 0.8047g

Tobacco Weight :0.5955g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Escort Gold King Size

Product Weight : 0.7259g

Tobacco Weight :0.5366g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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By-Brand Variant Ingredients List
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Escort Menthol King Size

Product Weight : 0.8290g

Tobacco Weight :0.6127g

Ingredients listed in descending order by weight:

Tobacco
Water
Propylene glycol
Invert sugar
Glycerol
Menthol
Processing aids

NOTES:

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By-Brand Variant Ingredients List
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Escort Premium Ice Blue

Product Weight : 0.7696g

Tobacco Weight :0.5205g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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By-Brand Variant Ingredients List
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Escort Premium Metallic Red

Product Weight : 0.8064g

Tobacco Weight :0.5958g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Escort Premium Steel Blue

Product Weight : 0.8064g

Tobacco Weight :0.5958g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Escort Sky Blue King Size

Product Weight : 0.7712g

Tobacco Weight :0.5203g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Escort Ultimate King Size

Product Weight : 0.7776g

Tobacco Weight :0.5203g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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By-Brand Variant Ingredients List
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Escort Virginia King Size

Product Weight : 0.8046g

Tobacco Weight :0.5955g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Escort Yellow King Size

Product Weight : 0.7776g

Tobacco Weight :0.5203g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Horizon Blue

Product Weight : 0.8047g

Tobacco Weight :0.5955g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
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Horizon Menthol Blue

Product Weight : 0.8290g

Tobacco Weight :0.6127g

Ingredients listed in descending order by weight:

Tobacco
Water
Propylene glycol
Invert sugar
Glycerol
Menthol
Processing aids

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Horizon Menthol White

Product Weight : 0.8115g

Tobacco Weight :0.5494g

Ingredients listed in descending order by weight:

Tobacco
Water
Propylene Glycol
Invert Sugar
Menthol
Glycerol
Processing aids

NOTES:

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Horizon Menthol Yellow

Product Weight : 0.8107g

Tobacco Weight :0.5494g

Ingredients listed in descending order by weight:

Tobacco
Water
Propylene glycol
Invert sugar
Glycerol
Menthol
Processing aids

NOTES:

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Horizon Orange

Product Weight : 0.7712g

Tobacco Weight :0.5203g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Horizon Purple

Product Weight : 0.8046g

Tobacco Weight :0.5955g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Horizon Red

Product Weight : 0.8112g

Tobacco Weight :0.6102g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

Horizon Sky Blue

Product Weight : 0.7259g

Tobacco Weight :0.5366g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

Horizon White

Product Weight : 0.7776g

Tobacco Weight :0.5203g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

Horizon Yellow

Product Weight : 0.7776g

Tobacco Weight :0.5203g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

John Player Gold

Product Weight : 0.8047g

Tobacco Weight :0.5955g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

John Player Rich Blue

Product Weight : 0.8046g

Tobacco Weight :0.5955g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

John Player Ultimate

Product Weight : 0.7776g

Tobacco Weight :0.5203g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

John Player Virginia Red

Product Weight : 0.8112g

Tobacco Weight :0.6102g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

Peter Stuyvesant Classic

Product Weight : 0.8424g

Tobacco Weight :0.6354g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
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Peter Stuyvesant Filter

Product Weight : 0.9164g

Tobacco Weight :0.7151g

Ingredients listed in descending order by weight:

Tobacco
Water

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

Peter Stuyvesant Fine

Product Weight : 0.8149g

Tobacco Weight :0.5738g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
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Superkings Menthol

Product Weight : 1.0118g

Tobacco Weight :0.7682g

Ingredients listed in descending order by weight:

Tobacco
Water
Menthol
Processing aids

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

Superkings Rich Blue

Product Weight : 1.0028g

Tobacco Weight :0.7682g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

Superkings Sky Blue

Product Weight : 1.0572g

Tobacco Weight :0.7682g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(i) of the Agreement between the
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Superkings Virginia

Product Weight : 1.0058g

Tobacco Weight :0.7682g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Imperial Tobacco Australia Limited
Australia Ingredients Report
Composite List of Tobacco Ingredients
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(ii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

TOBACCO INGREDIENTS

| Ingredient | Quantity Not Exceeded (% of product weight) | Function |
|--------------------------------------|--|-------------------|
| Acetic acid | <0.00001 | Flavour |
| Acetoin | 0.00011 | Flavour |
| Acetylpyrazine, 2- | 0.000016 | Flavour |
| Anethole, trans- | 0.000030 | Flavour |
| Angelica root oil | 0.000011 | Flavour |
| Anise star oil | 0.000042 | Flavour |
| Benzaldehyde | 0.000017 | Flavour |
| Butyric acid | <0.00001 | Flavour |
| Caramel | 0.00030 | Flavour |
| Carob bean extract | 0.0081 | Flavour |
| Cassia bark oil | <0.00001 | Flavour |
| Cassia extract (fistula) | 0.00058 | Flavour |
| Cellulose | 0.68 | Binder |
| Cocoa and cocoa products | 0.51 | Flavour |
| Cognac oil, green | <0.00001 | Flavour |
| Damascone, beta- | 0.000041 | Flavour |
| Diacetyl | <0.00001 | Flavour |
| Ethyl acetate | 0.0085 | Flavour |
| Ethyl hexanoate | 0.000014 | Flavour |
| Ethyl maltol | 0.0013 | Flavour |
| Ethyl phenylacetate | 0.000014 | Flavour |
| Fig juice concentrate and/or extract | 0.032 | Flavour |
| Glycerol | 1.6 | Humectant/Solvent |
| Invert sugar | 1.3 | Flavour |
| Ionone-beta | 0.000028 | Flavour |
| Isopropyl acetate | 0.00042 | Flavour |
| Licorice extract | 0.12 | Flavour |
| Maltol | 0.000041 | Flavour |



Imperial Tobacco Australia Limited
Australia Ingredients Report
Composite List of Tobacco Ingredients
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(ii) of the Agreement between the
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TOBACCO INGREDIENTS

continued from previous page

| Ingredient | Quantity Not Exceeded (% of product weight) | Function |
|-----------------------------------|--|------------------------|
| Menthol | 0.66 | Flavour |
| Methoxybenzaldehyde, para- | <0.00001 | Flavour |
| Methyl cyclopentenolone | 0.000021 | Flavour |
| Methylbutyric acid, 2- | 0.000014 | Flavour |
| Nonalactone, gamma- | 0.000011 | Flavour |
| Octalactone, gamma- | 0.000015 | Flavour |
| Phenethyl alcohol | 0.00021 | Flavour |
| Phenylacetic acid | <0.00001 | Flavour |
| Piperonal | 0.00023 | Flavour |
| Propenyl guaethol | 0.000023 | Flavour |
| Propylene glycol | 1.4 | Humectant/Solvent |
| Raisin extract and/or concentrate | 0.024 | Flavour |
| Rum | 0.0026 | Flavour |
| Sucrose and/or sucrose syrup | 1.1 | Flavour |
| Tamarind extract | 0.0044 | Flavour |
| Undecalactone, gamma- | <0.00001 | Flavour |
| Vanilla extract | 0.000026 | Flavour |
| Vanillin | 0.0049 | Flavour |
| Ethanol | | Processing aid/Solvent |
| Carbon dioxide | | Processing aid |
| Isopentane | | Processing aid |
| Nitrogen | | Processing aid |



Imperial Tobacco Australia Limited
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(iii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

CIGARETTE PAPER

| Ingredient | Quantity Not Exceeded (% of product weight) |
|-------------------|--|
| Cellulose | 4.1 |
| Calcium carbonate | 2.1 |
| Potassium citrate | 0.16 |
| Sodium acetate | 0.11 |
| Sodium citrate | 0.097 |
| Guar gum | 0.0065 |
| Processing aids | |



Imperial Tobacco Australia Limited
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(iii) of the Agreement between the
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SIDeseam ADHESIVE

| Ingredient | Quantity Not Exceeded (% of product weight) |
|-----------------------------------|--|
| Ethylene vinyl acetate copolymer | 0.20 |
| Polyvinyl acetate | 0.075 |
| Polyvinyl alcohol | 0.0056 |
| Processing aids and preservatives | |



Imperial Tobacco Australia Limited
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(iii) of the Agreement between the
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MONOGRAM INK / DIE PRINT INK

| Ingredient | Quantity Not Exceeded (% of product weight) |
|-------------------------------------|--|
| Alkyd resins | 0.018 |
| Mineral oils | 0.0090 |
| Acid blue 9 aluminium lake | 0.0070 |
| Blue (Patent V) | 0.0070 |
| Dextrose | 0.0070 |
| Iron oxides (black, red and yellow) | 0.0070 |
| Pigment yellow 104 | 0.0070 |
| Tartrazine yellow | 0.0070 |
| Pigment blue 63 | 0.0060 |
| Pigment yellow 100 | 0.0060 |
| Linseed oils | 0.0050 |
| Calcium carbonate | 0.0040 |
| Colophony | 0.0040 |
| Pentaerythritol | 0.0040 |
| Petroleum distillates | 0.0040 |
| Pigment green 7 | 0.0040 |
| Tall oil rosin | 0.0040 |
| CI Food Red 17:1 | 0.0030 |
| Titanium dioxide | 0.0030 |
| Azorubin | 0.0020 |
| Brilliant blue FCF | 0.0020 |
| Lithol rubine BK | 0.0020 |
| Orange yellow S | 0.0020 |
| Phenolic modified rosin | 0.0020 |
| Ponceau 4R | 0.0020 |
| Rosin ester | 0.0020 |
| Rosin resin | 0.0020 |
| Silicon dioxide | 0.0020 |



Imperial Tobacco Australia Limited
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 2nd March 2006 to 1st March 2007.
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MONOGRAM INK / DIE PRINT INK

continued from previous page

| Ingredient | Quantity Not Exceeded (% of product weight) |
|---------------------------|--|
| Aliphatic alcohol | 0.0010 |
| Aliphatic diester | 0.0010 |
| Alkyl diaryl phosphate | 0.0010 |
| Alkyl dioxolanone | 0.0010 |
| Aluminium chelating agent | 0.0010 |
| Aluminium oxide | 0.0010 |
| Bentonite Clay | 0.0010 |
| Butoxyethoxy Ethanol | 0.0010 |
| Hydrocarbon resin | 0.0010 |
| Hydroquinone | 0.0010 |
| Hydroquinone, t-Butyl | 0.0010 |
| Modified linseed alkyd | 0.0010 |
| Pigment black 7 | 0.0010 |
| Pigment blue 15 | 0.0010 |
| Pigment orange 13 | 0.0010 |
| Pigment red 172 | 0.0010 |
| Pigment red 53.1 | 0.0010 |
| Pigment white 19 | 0.0010 |
| Pigment yellow 13 | 0.0010 |
| Polyethylene wax | 0.0010 |
| Sodium edetate | 0.0010 |
| Processing aids | |



Imperial Tobacco Australia Limited
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(iii) of the Agreement between the
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TIPPING / FILTER ADHESIVES

| Ingredient | Quantity Not Exceeded (% of product weight) |
|---|--|
| Ethylene vinyl acetate copolymer | 1.1 |
| Polyvinyl acetate | 0.95 |
| Hydrocarbon waxes | 0.18 |
| Glyceryl triacetate | 0.13 |
| Polyvinyl alcohol | 0.11 |
| Polycyclopentadiene | 0.081 |
| Styrene-, alpha-methylstyrene copolymer | 0.044 |
| Alpha methyl styrene resin | 0.035 |
| Microcrystalline wax | 0.035 |
| Polyvinyl acetate/vinyl alcohol copolymer | 0.029 |
| Hydrocarbon resin | 0.0087 |
| Rosin resin | 0.0087 |
| Processing aids and preservatives | |



Imperial Tobacco Australia Limited
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(iii) of the Agreement between the
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FILTER PAPERS / PLUGWRAP PAPERS

| Ingredient | Quantity Not Exceeded (% of product weight) |
|---------------------------------|--|
| Cellulose | 2.0 |
| Viscose | 0.49 |
| Calcium carbonate | 0.46 |
| Polyvinyl alcohol | 0.11 |
| Starch oxidised | 0.013 |
| Sodium carboxy methyl cellulose | 0.0016 |
| Processing aids | |



Imperial Tobacco Australia Limited
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(iii) of the Agreement between the
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FILTRATION MATERIALS

| Ingredient | Quantity Not Exceeded (% of product weight) |
|---------------------|--|
| Cellulose acetate | 20 |
| Cellulose | 5.1 |
| Glyceryl triacetate | 1.6 |
| Titanium dioxide | 0.24 |
| Talcum | 0.020 |
| Processing aids | |



Imperial Tobacco Australia Limited
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 2nd March 2006 to 1st March 2007.
(pursuant to Clause 6.3(iii) of the Agreement between the
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FILTER PAPER INKS / TIPPING PAPERS & TIPPING INKS

| Ingredient | Quantity Not Exceeded (% of product weight) |
|-------------------------------------|--|
| Cellulose | 3.1 |
| Calcium carbonate | 0.86 |
| Kaolin | 0.54 |
| Talcum | 0.51 |
| Clay, calcinated | 0.42 |
| Titanium dioxide | 0.42 |
| Disodium hydrogenphosphate | 0.16 |
| Iron oxides (black, red and yellow) | 0.15 |
| Starch oxidised | 0.14 |
| Nitrocellulose | 0.091 |
| Sodium phosphate and diphosphate | 0.081 |
| Esterified starch | 0.040 |
| Acetyl tributyl citrate | 0.027 |
| Alkyl ketene dimer | 0.023 |
| Aluminium | 0.022 |
| Aluminium sulphate | 0.021 |
| Bronze powder | 0.021 |
| Glyoxal | 0.015 |
| Maleic resin | 0.014 |
| Starch | 0.014 |
| Ethyl cellulose | 0.011 |
| Boric acid | 0.0087 |
| Rosin | 0.0081 |
| Polyamide epichlorohydrin resins | 0.0056 |
| Dibutyl phthalate | 0.0053 |
| Glyceryl triacetate | 0.0026 |
| Vegetable carbon | 0.0018 |
| Zinc stearate | 0.0017 |
| Modified rosin size | 0.0014 |
| Cellulose acetate propionate | 0.0010 |



Imperial Tobacco Australia Limited
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 2nd March 2006 to 1st March 2007.
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FILTER PAPER INKS / TIPPING PAPERS & TIPPING INKS

continued from previous page

| Ingredient | Quantity Not Exceeded (% of product weight) |
|-------------------|--|
| Mica | 0.00060 |
| Ketonic resin | 0.00056 |
| Hydrocarbon waxes | 0.00015 |
| Polypropylene | 0.00015 |
| Wax | 0.00015 |
| Polyvinyl butyral | 0.00014 |
| Tin oxide | 0.000077 |
| Processing aids | |